

### 19329617 Torque Specs

| LT1 LT4 Main Bearing Cap Bolts Torque Specs      | Torque                    |          |
|--------------------------------------------------|---------------------------|----------|
|                                                  | Bolt Location Description |          |
| Inner Bearing Cap Bolts - First Pass in Sequence | 20 NM                     | 15 FT-LB |
| Inner Bearing Cap Bolts - Final Pass in Sequence | 110 Degrees               |          |
| Outer Bearing Cap Bolts - First Pass in Sequence | 20 NM                     | 15 FT-LB |
| Outer Bearing Cap Bolts - Final Pass in Sequence | 80 Degrees                |          |
| Bearing Cap Side Bolts – First Pass in Sequence  | 25 NM                     | 18 FT-LB |
| Bearing Cap Side Bolts – Final Pass in Sequence  | 60 Degrees                |          |
| Crankshaft Oil Deflector Bolts (Part of Oil Pan) | 10 NM                     | 89 IN-LB |

### Torque Sequence

