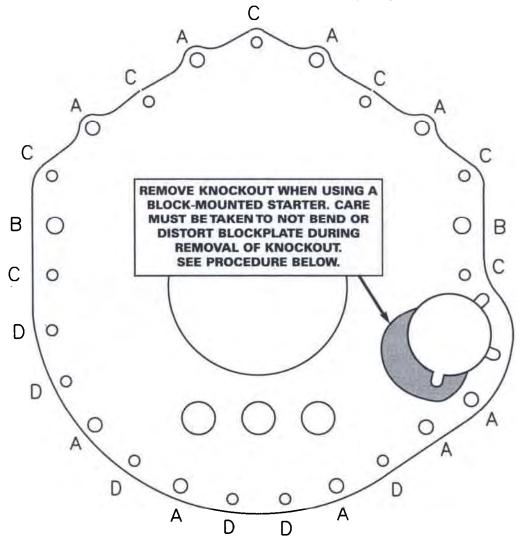
SAFETY BLOCKPLATE FASTENER REQUIREMENTS AND LOCATION

IMPORTANT: All fasteners must be used in their proper location for the bellhousing to meet S.F.I. 6.1 safety requirements.



POSITION:

 $A = 1/2-13 \times 1$ GRADE 8 BOLTS, WASHERS & NUTS. B = BELLHOUSING LOCATING PINS (NOT INCLUDED)

 $C = 3/8-16 \times 1$ " GRADE 8 BOLTS & WASHERS.

 $D = 3/8-16 \times 1$ " GRADE 8 BOLTS, WASHERS & NUTS.

KNOCKOUT REMOVAL INSTRUCTIONS

CAUTION: Wear safety glasses!

- 1. Place blockplate on heavy table or solid surface with notched side of "knockout" facing up.
- 2. Support underside of "knockout" around outside perimeter area.
- 3. Using a heavy hammer and blunt tool such as a drift pin, start at recessed corner and strike "knockout" sharply. Continue until part drops out.

Note: If distortion to blockplate occurs, lay on flat surface and straighten before installing. Area should be filed smooth if any rough edges or burrs remain.